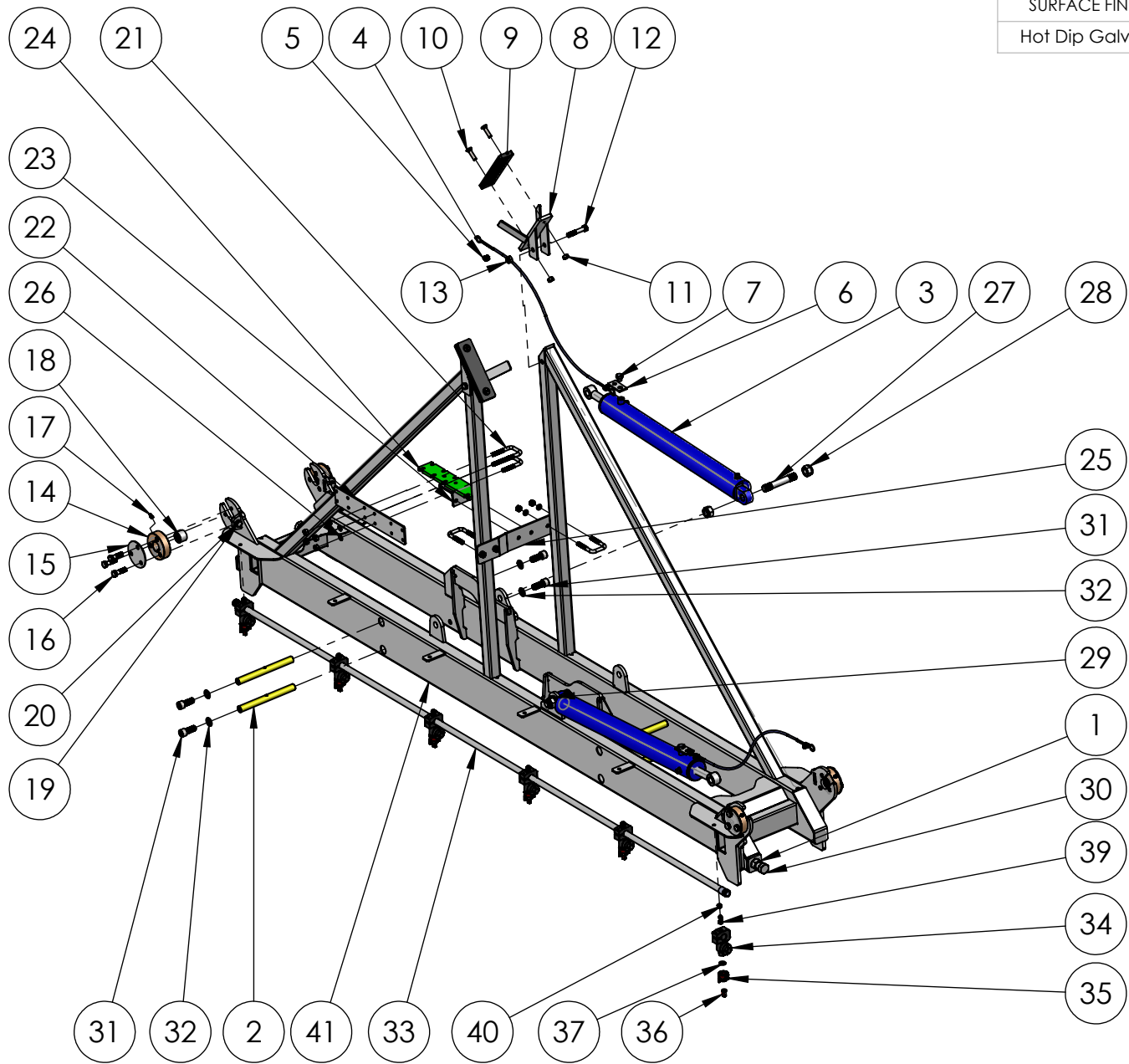


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1162-NUT M20 BLACK 17mm	NUT M20 BLACK17 mm	2
2	97092-41-Spacer tube		4
3	4301 -18m ram		2
4	2533 wire assm cut to suit.		2
5	2534 wire rope grip 3mm galv		4
6	95429 X-FOLD WIRE MOUNT	MOUNTING PLATE	2
7	2943-1 Plug HYD quarter bsp		2
8	95325-05 ARM REST ASSEMBLY	ADJUSTABLE ARM REST WELDED ASM	2
9	438195- BELTING-50 X 10 OFFCUT	REST PLATE	2
10	4190 Screw CSK SKT M10x40		4
11	2544-NUT M10 ZP	NUT M10 ZP	12
12	1105 BOLT M12X65 & NUT ZP HT	1146 BOLT M12X50 ZP HT	2
13	1116-NUT M12 NYLOC ZP	NUT M12 NYLOC ZP	2
14	97070-20-Bearing housing		4
15	97070-19-Bearing cap		4
16	1145-BOLT M12X40 ZP HT	BOLT M12X40 ZP HT	12
17	1158 M6 Grease nipple	Grease nipple	4
18	4229 BUSH SPLIT 30 X 34 X 25		4
19	2448-BOLT M12 X 30	BOLT M12 X 30 & NUT ZP B/N	4
20	1120-WASHER SPRING M12 ZP4 ball	WASHER SPRING M12 ZP	4
21	2039 UBOLT M10 43 X 75 GALV		4
22	97070-22-Valve Mount bar		1
23	97070-26-Tee jet angle		1
24	97070-28-Teejet valve mount plate		1
25	97070-24-Cross bar		1
26	1119-WASHER SPRING M10 ZP	WASHER SPRING M10 ZP	8
27	AM A M20X100-S	Stud M20 Modified 3	2
28	1138-NYLOC M20 NUT ZP	NYLOC SELF LOCKING NUT M20	4
29	1164-WASHER M20 HEAVY	WASHER M20 HEAVY GALV	4
30	2296-BOLT M20 X 65ZP	BOLT M20 X 65ZP	2
31	4345- Cap screw M16x40 ZP		8
32	1852-WASHER SPRING M16 ZP	WASHER SPRING M16 ZP	8
33	BA801 (95350)	6Hole,500ctrS,Nip,Nip	1
34	QJ17560A-20mm-N NOZZLE BODY 20MM	20MM-NOZZLE BODY	6
35	114441A-3-CELR ,CAP & GASKET, RED	Cap & gasket Red	6
36	AIXR11004VP, Tip AIXR(uhmwpe)	11004VP	6
37	CP19438-EPR	SEAT WASHER RUBBER	6
39	2214-BOLT M8X20 ZP HT	BOLT M8X25 ZP HT	6
40	1155-NUT SS M8 NYLOC	NUT S/S M8 NYLOC	6
41	Assem4^18M Centre section full assm.	18M welded assm	1



SURFACE FINISH
Hot Dip Galvanise

Qty: 1

WEIGHT(kg) 161.24

TOLERANCE: LINEAR: +/- 0.5 ANGULAR: +/- 0.5°

DRAWN G.M. 19/04/2016

SCALE: 1:20

SolidWorks

Drawing Standard: AS1100

MATERIAL: Multiple parts Welding Assm

Description: X2 18M Centre Section Assm

DWG NO. 97070-01

PROJECT: X Fold Centre Section Laser 2016

REV: A A4

SHEET 1 OF 1



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REV.	DESCRIPTION	DATE	APPROVED